1. Scope

Feature

- High saturation current realized by material properties and structure design
- Low DC resistance to achieve high conversion efficiency and lower temperature rising
- Low Profile: 2.5 mm × 2.0 mm × 1.2 mm.
- Magnetically shielded structure to accomplish high resolution in EMC protection.
- Halogen free, Lead Free, RoHS Compliance.

Applications

TMCPI series is applied in portable DC to DC converter line.

- Smart phone, PAD
- DC/DC converter
- Thin-type power supply module,

2. Specifications

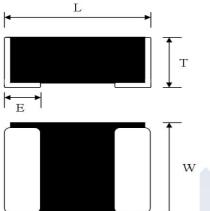
Part Number	Li [µH] Initial inductance	RDC [mΩ] DC Resistance		Isat [A] Saturation Current		Irms [A] Heat Rating Current	
	@1mA	Typical	Maximum	Typical	Maximum	Typical	Maximum
TMCPI-474M2520T	0.47	21	25	5.3	4.95	4.6	4.18
TMCPI-684M2520T	0.68	29	35	5	4.63	3.7	3.36
TMCPI-105M2520T	1.0	41	49	4.4	4.04	3.5	3.18
TMCPI-155M2520T	1.5	64	77	3.2	2.91	2.5	2.27
TMCPI-225M2520T	2.2	85	98	3	2.73	2.27	2.06
TMCPI-475M2520T	4.7	196	235	1.9	1.58	1.55	1.40



3. Construction & Dimensions

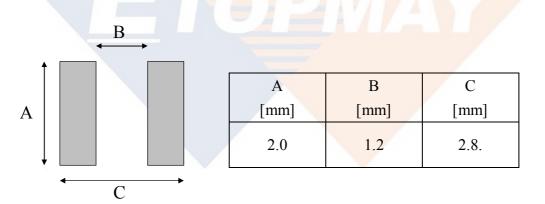
3.1. End termination: Ni/Sn

3.2. Construction & Dimension :



L	W	T	E
[mm]	[mm]	[mm]	[mm]
2.5±0.2	2.0±0.2	1.2 max.	

3.3. Recommend Land Pattern Dimensions :



4. General specifications

4.1. Temperature Specifications

Operating Temperature range	: -40 ℃ to +125℃
Storage Temperature range	: -50 °C to +125°C

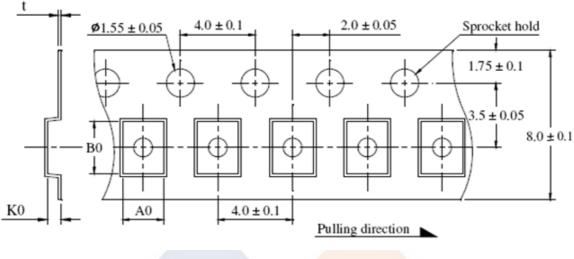
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5. Reliability and Test Condition

Test item	Test condition	Criteria
Resistance to Solder Heat	1. Solder temperature : $260 \pm 5^{\circ}$ C 2. Flux : Rosin 3. DIP time : 10 ± 1 sec	 More than 95 % of terminal electrode should be covered with new solder No mechanical damage Inductance value should be within ± 20 % of the initial value
Adhesive Test	 Reflow temperature : 245°C It shall be Soldered on the substrate applying direction parallel to the substrate Apply force(F) : 5 N Test time : 10 sec 	 No mechanical damage Soldering the products on PCB after the pulling test force > 5 N
Temperature Cycle	 Temperature:-50 ~ 125°C For 30 minutes each Cycle: 500 cycles Measurement: At ambient temperature 24 hours after test completion 	 No mechanical damage Inductance should be within ±20% of the initial value
Dry Heat Test	 Temperature: 85 ± 2°C Testing time: 500 hrs Applied current: Full rated current Measurement: At ambient temperature 24 hours after test completion 	1. No mechanical damage 2. Inductance should be within ± 20% of the initial value
Humidity Test	 Temperature: 60 ± 2°C Humidity: 90-95 % RH Applied current: Full rated current Testing time: 500 hrs Measurement: At ambient temperature 24 hours after test completion 	 No mechanical damage Inductance should be within ±20% of the initial value

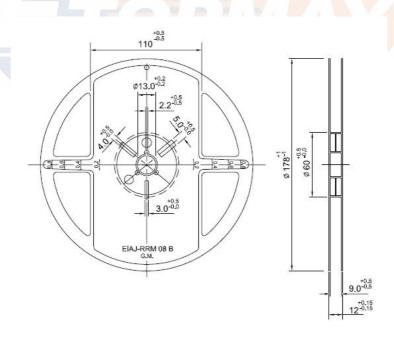
6. Taping Package and Label Marking

6.1 Carrier tape dimensions



	A0	B0	K0	t
mm	2.25±0.05	2.80±0.1	1.35±0.1	0.22±0.05

6.2 Taping reel dimensions



PART SIZE	2520
(EIA SIZE)	(1008)
Qty.(pcs)	3,000
BOX	5 reels / inner box

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6.3 Taping specifications

There shall be the portion having no product in both the head and the end of taping, and there shall be the cover tape in the head of taping.

6.4 Label Marking

The label specified as follows shall be put on the side of reel.

- (1) Part No.
- (2) Quantity
- (3) Lot No.
- * Part No. And Quantity shall be marked on outer packaging.

6.5 Quantity of products in the taping package

- (1) Standard quantity : 3000pcs/Reel
- (2) Shipping quantity is a multiple of standard quantity.

7. Precautions for Handling

7.1 Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely. (reference examples)

- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another components. If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend to use the machine or the jig to break it.

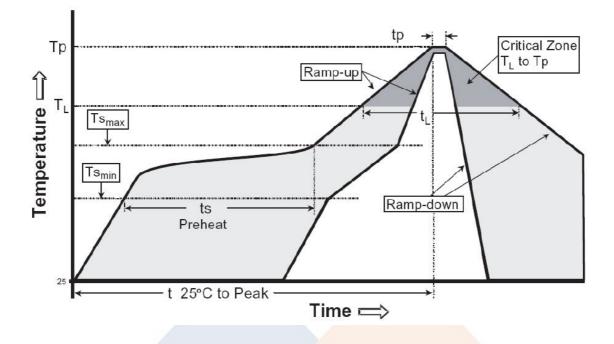
7.2 Precaution for soldering

Note that this product will be easily damaged by rapid heating, rapid cooling or local heating.

Do not give heat shock over 100°C in the process of soldering. We recommend to take preheating and gradual cooling.

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7.3 Recommendable reflow soldering



Profile Feature	Pb free Assembly
Average Ramp Rate	3 °C/second max
(Ts max to Tp)	
Preheat	
- Temperature Min (Ts _{min})	150°C
- Temperature Min (Ts _{max})	200°℃
- Time(ts _{min} to ts _{min})	60-180 seconds
Time maintained above:	
- Temperature (TL)	217℃
- Time (tL)	60-150 se <mark>conds</mark>
	-
Peak Temperature (T _p)	260°C +0/-5 °C
Time within 5 $^{\circ}$ C of actual Peak	20-40 seconds
Temperature (T _p)	
Ramp-Down Rate	6 °C/second max.
Time 25° \mathbb{C} to Peak Temperature	8 minutes max

7.4 Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

(1) The tip temperature must be less than 280°C for the period within 3 seconds by using soldering gun under 30 W.

(2) The soldering gun tip shall not touch this product directly.

7.5 Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

7.6 Taping Package Storage Condition

Storage Temperature : 5 to 40 $^{\circ}$ C Relative Humidity: < 65%RH Storage Time : 12 months max

